



Behavior of an asphalt mixture MDC-19 under the cycles of ambient temperature in the city of Tunja, Colombia

Comportamiento de una mezcla asfáltica MDC-19 bajo los ciclos de temperatura ambiente en la ciudad de Tunja, Colombia

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How to cite: C. Sanabria-Sanabria y C. Higuera-Sandoval, "Behavior of an asphalt mixture MDC-19 under the cycles of ambient temperature in the city of Tunja, Colombia". *Respuestas*, vol. 24, no. 1, pp. 54-63, 2019.

Received on May 25, 2018; Approved on September 30, 2018

ABSTRACT

Keywords:

Cycles of ambient temperature
Density
Stability and Marshall Flow
Bulk specific gravity
MDC-19
Asphalt mix

The weather factor plays an important role in the behavior and performance of asphalt mixtures as a surface layer in a flexible pavement structure, not just from the moisture, but also from the environmental temperature. Asphalt layers of the flexible pavements in Tunja city exposes daily to environmental temperature variations, which usually occur when the highest temperatures are reached during the daytime, and the lowest temperatures appear at night and early morning time. Firstly, this research is based , on the definition of the environmental temperature cycles that occur daily in Tunja City, from the analysis of the temperature series. Subsequently, the analysis was done through laboratory tests on an asphalt mix MDC-19 INVIAS type, made and compacted in the laboratory, to determine the influence of the cycles of environmental temperature on its density, stability and flow properties, during 120 daily and continuous temperature cycles, which consist of 12 hours of maximum temperature and 12 hours of minimum temperature to simulate the environmental conditions. As a result of this investigation, the presentation density is presented, presenting a tendency to increase the measurement that increases the temperature cycles and then a decrease in the briquettes of the mixture that have sometimes been until the last cycles. Variations in the resistance to deformation of the analysis mixture were obtained as the ambient temperature cycles were sometimes made, which concludes that the ambient temperature cycles have an influence on the behavior of the asphalt mixture.

RESUMEN

Palabras clave:

Ciclos de temperatura ambiental
Densidad
Estabilidad y flujo Marshall
Gravedad específica bulk
MDC-19
Mezcla asfáltica

El factor clima juega un papel importante en el comportamiento y desempeño de las mezclas asfálticas como superficie de rodadura en una estructura de pavimento flexible, no solamente desde el punto de vista de la humedad sino también desde la temperatura ambiental. Las carpetas asfálticas de los pavimentos flexibles en la ciudad de Tunja se encuentran expuestas diariamente a variaciones de temperatura ambiental, las cuales ocurren generalmente cuando se alcanzan las máximas temperaturas en el día y las mínimas temperaturas durante la noche y madrugada. Esta investigación se fundamentó, en primer lugar, en la definición de los ciclos de temperatura ambiental que se presentan diariamente en la ciudad de Tunja a partir del análisis de la serie de temperaturas. Posteriormente, se llevó a cabo el análisis mediante ensayos de laboratorio a una mezcla asfáltica MDC-19 tipo INVIAS fabricada y compactada en laboratorio, con el fin de determinar la influencia que tienen los ciclos de variación de temperatura ambiental sobre las propiedades de densidad, estabilidad y flujo, durante 120 ciclos de temperatura diarios y continuos, los cuales consisten en 12 horas de temperatura máxima y 12 horas de temperatura mínima para simular las condiciones ambientales. Como resultado de esta investigación, se obtuvo que la densidad presenta inicialmente una tendencia al incremento a medida que aumentan los ciclos de temperatura y luego un descenso en las briquetas de la mezcla que han sido sometidas hasta los últimos ciclos. Se obtuvieron variaciones en la resistencia a la deformación de la mezcla de análisis a medida que se sometió a los ciclos de temperatura ambiental, con lo cual se concluye que los ciclos de la temperatura ambiental tienen influencia en el comportamiento de la mezcla asfáltica.

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Peer review is the responsibility of the Universidad Francisco de Paula Santander.

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Introduction

Generally, flexible pavements are directly exposed to climatic changes [1] and must provide a stable, durable and uniform surface [2]. One of the factors that condition the behavior of asphalt mixtures is the ambient temperature [1], since they can be subject to temperature variations depending on local conditions. The above is applicable for pavements in Tunja, since the predominant climate is cold and in some seasons environmental temperatures can be reached from -0.6°C to 25.4°C [3] - [4].

The surface layers of a pavement structure are usually constructed in bituminous materials such as hot dense asphalt mixtures [5] and being made up of materials of different nature, they vary in behavior and, therefore, the ambient temperature is considered one of the most conditioning external agents. Temperature plays a decisive role in asphalt cement as it has visco-elastic properties at a certain temperature; It behaves like an elastic solid under the action of low temperatures and tends to act as a viscous liquid at high temperatures [6].

Globally, the effect that cycles of ambient temperature variation have on asphalt mixtures (freezing and defrosting cycles) has been recognized as a factor that gives rise to problems to the extent that temperature exposure conditions fluctuate [7]. In order for these cycles to occur, extreme temperatures do not necessarily have to be reached in asphalt mixtures, in fact, this effect occurs more when temperatures are close to the freezing point, since this allows the cycles to fluctuate more from relatively low temperatures to temperatures greater.

The above was verified in the study carried out by Kestler [8], finding a relationship between fatigue damage and the duration of the winter seasons, that is to say that greater damages of this type occur in the mixtures when the winter periods are more Short and warmer temperatures [8].

Although the temperature variations in Tunja are not as drastic and the temperature periods differ, it was sought to identify the effect produced by the changes in ambient temperature on properties of the asphalt mixture. This document presents the final results of the research project "Behavior of an asphalt mixture MDC-19 under the cycles of temperature variation in the city of Tunja"; linked to the Road Infrastructure Research and Development Group - GRINFRAVIAL.

Materials and methods

The hot dense asphalt mixture selected in this investigation is type MDC-19 INVIAS. The asphalt was supplied by Pavimentos Colombia S.A.S. and those added by the CSS Constructores S.A asphalt plant.

Asphalt Cement

The type of mixture of this study is designed for a rolling layer and NT2 transit level, with an asphalt type CA 80-100 for an average annual temperature of 13.3°C [3] - [4]. The characterization of asphalt cement was carried out in accordance with the provisions of INVIAS [9] and whose results are presented in Table I.

Table I. Characterization of the Asphalt cement CA 80-100 for MDC-19

CHARACTERISTIC	STANDARD OF TEST	SPECIFICATION INVIAS CA 80-100		RESULT	CHECK
		MIN.	MAX.		
ORIGINAL ASPHALT					
Penetration (25 ° C, 100 g, 5 s)	E-706	80	100	83	Complies
Softening point (° C)	E-712	45	52	47.5	Complies
Penetration rate	E-724	-1.2	0.6	-0.6	Complies
Absolute viscosity (60 ° C), P	E-716 o 717	1000	-	1677	Complies
Ductility (25 ° C, 5 cm / min), cm	E-702	100	-	113+	Complies
Flash point using Cleveland open cup (° C)	E-709	230	-	236	Complies
RESIDUAL ASPHALT, AFTER THE CONDITIONING TEST IN FILM ROTARY SLIM, TEST STANDARD INV-E-720-13					
Loss of mass due to heating (%)	E-720	-	1	-0.517%	Complies
Penetration of the residue, in% of the penetration of the original asphalt	E-706	46	-	55.4	Complies
Increase in softening point (° C)	E-712	-	9	8.0	Complies
Aging index: viscosity ratio (60 ° C) of residual asphalt and original asphalt	E-716 o 717	-	4	3.4	Complies

Asphalt cement meets the specifications for the original conditions and after aging; It can be said that this is a material that is characterized by its high ductility. Tests were performed with the rotational viscometer, resulting in the rheological curve and temperature ranges for mixing and compaction shown in Figure 1.

Added

The characterization of the stone aggregates was performed and the results were verified under the INVIAS - 2013 specifications [10]. See Table II.

The bulk specific gravity of the aggregate was calculated for the granulometry specified above, taking into account the specific gravity obtained with the laboratory tests performed on the materials, by (1) [9].

$$G_{sb} = \frac{100}{\frac{P_1}{G_1} + \frac{P_2}{G_2} + \frac{P_3}{G_3} + \frac{P_4}{G_4}} \quad (1)$$

Where: G_{sb} : Bulk specific gravity of the aggregate, P_1, P_2, P_3, P_4 : Individual percentages of the different aggregates, G_1, G_2, G_3, G_4 : Bulk specific gravity of the fractions.

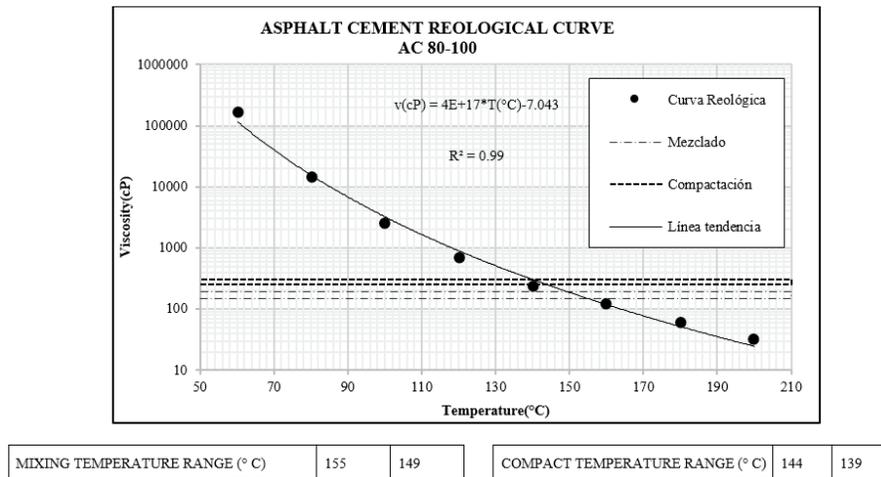


Figure 1. Asphalt cement rheological curve CA 80-100

Table II. Characterization of aggregates for MDC-19 Asphalt Mix

CHARACTERISTIC	RULE OF TEST	SPECIFICATION INVIAS-13 NT2. Article 450-13		RESULT	CHECK	
		MÍN.	MÁX.			
GROSS ADDED HARDNESS						
Wear on the Los Angeles machine, maximum (%), Tread, 500 revolutions	E-218	-	25	20.7	Complies	
Abrasion degradation in Micro-Deval equipment, maximum (%)	E-238	-	25	17.82	Complies	
Mechanical strength by 10% fine method, Rolling layer	E-224	Dry value (kN)	-	100	-	
		Wet / dry ratio (%)	-	-	60	-
DURABILITY						
Losses in solid magnesium sulfate test, maximum (%)	E-220	Coarse aggregate	-	18	1.5	Complies
		Fine aggregate	-	-	5.6	Complies
CLEANING, THICK ADDED						
Impurities in coarse aggregate, maximum (%)	E-237	-	0.5	0.47	Complies	
CLEANING, COMBINED GRADATION						
Plasticity index, maximum (%)	E-125 y E-126	-	NP	NP	Complies	
Sand equivalent, minimum (%)	E-133	50	-	59	Complies	
GEOMETRY OF THE PARTICLES, THICK AGGREGATE						
Flat and elongated particles, 5: 1 ratio, maximum (%)	E-240	-	10	0.3	Complies	
Fractured faces, minimum (%)	E-227	One side (rolling)	75	-	100	Complies
		Two sides (rolling)	60	-	100	Complies
PARTICLE GEOMETRY, FINE ADDED						
Angularity of the fine fraction, method A, minimum (%), Rolling layer	E-239	45	-	49.5	Complies	
ADHESIVITY (O)						
Coarse aggregate: covering of aggregates with asphaltic materials in the presence of boiling water (%)	E-757	REPORT	-	94	-	

Table III presents the results of the specific gravities and percentages of absorption of the aggregates.

Figure 2 and Table IV show the granulometric curves of the materials and the granulometric strip for an MDC-19 according to INVIAS [10].

Mix Design

The results of the asphalt mix design by the Marshall methodology are presented in Table V, obtaining an optimal asphalt percentage for the asphalt mix of Pb = 5.0%, which meets the criteria established by

INVIAS in Article 450-13 for an MDC-19 mix and an NT2 transit level.

Experimental Stage

The methods used to determine temperatures, cycles and experimental design are described below.

Analysis of ambient temperatures and definition of cycles

The climatic data recorded in the area by the IDEAM, were processed to obtain minimum, average and

Table III. Specific gravity of the aggregates for the MDC-19 Asphalt Mix

MATERIAL	CHARACTERISTIC	TEST STANDARD	RESULTS
Coarse aggregate	Specific gravity dried in the oven, Gsb	INV. E - 223 -13	2.592
	Specific gravity in saturated and superficially dry condition, Gsb sss		2.645
	Apparent specific gravity, Gsa		2.738
	Absorption (%)		2.05
Fine aggregate	Specific gravity dried in the oven, Gsb	INV. E - 222 -13	2.516
	Specific gravity in saturated and superficially dry condition, Gsb sss		2.608
	Apparent specific gravity, Gsa		2.769
	Absorption (%)		3.62
Mineral filler	Bulk density (g / cm3)	INV. E - 225 - 13	0.65

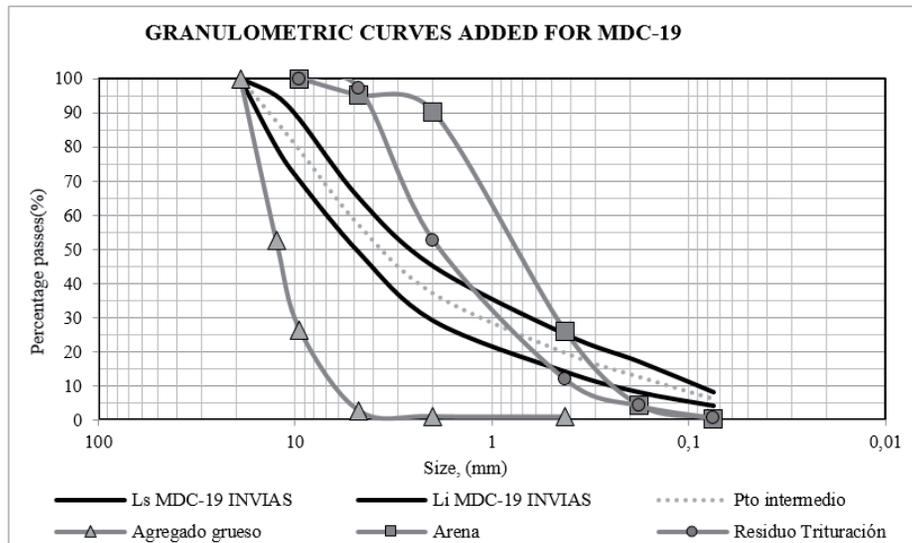


Figure 2. MDC-19 granulometric strip Article 450 INVIAS - 2013 and granulometry research aggregates
Source: Author and inclusion of information from INVIAS [10].

Table IV. MDC-19 granulometric belt according to invias specific ation - 2013

SIEVE (mm)	SIEVE (U.S. Standard)	% Pass Strip	Tolerances on working formula	% Pass Intermediate point granulometric strip
19.0	¾"	100	4%	100
12.5	½"	80-95		87.5
9.5	3/8"	70-88		79.0
4.75	N°4	49-65		57.0
2.00	N°10	29-45	3%	37.0
0.425	N°40	14-25		19.5
0.180	N°80	8-17		12.5
0.075	N°200	4-8	2%	6.0

Table V. Results design of MDC-19 asphalt mixture by marshall methodology

PROPERTY	VALUE OBTAINED	INVIAS SPECIFICATION - 2013 MDC-19, Rolling layer, NT2. Article 450 - 13	CHECK
% Pb	5.0%	-	-
% Aggregates	95.0%	-	-
Gmb	2.393	-	-
Goes (%)	3.86	3.0 – 5.0	Complies
VAM (%)	15.5	Minimum 15.0	Complies
VFA (%)	75.1	65.0 – 78.0	Complies
Unit weight (lb / ft3)	149.312	-	-
Stability (N)	11499	Minimum7500	Complies
Flow (mm)	3.34	2.0 – 4.0	Complies
Stability / Flow Ratio (kN / mm)	3.44	3.0 – 5.0	Complies

maximum temperatures according to the daily records between January 2000 and December 2016 [4]. The methodology of weighting factors (2), (3), (4), (5) and (6) was used as a guide to determine average annual weighted temperatures (TMAP), absolute minimum average weights and absolute maximum average weights [11].

$$TMM (°C) = 20.348 + 17.5683 \text{Log}(fp) \quad (2)$$

$$fp = 10^{\left[\frac{TMM(°C) - 20.348}{17.5683} \right]} \quad (3)$$

$$TMAP_i (°C) = 20.348 + 17.5683 \text{Log}(Fprom_i) \quad (4)$$

$$Fprom = \frac{\sum fp}{n} \quad (5)$$

$$TMAP_{design}(°C) = \frac{\sum_{i=1}^n TMAP_i}{n} \quad (6)$$

Where: TMM: Average monthly air temperature, °C., fp: Weighting factor., TMAP: Weighted Annual Average Air Temperature, °C, Fprom: Average weighting factor of the year, n: number of data.

Weighted average maximum and minimum temperatures were used, in order to have a representativeness of the most frequent conditions

in the city, with which the effective temperatures of the minimum, maximum and average Tmix mixture are determined, through the application of the RT Letter of the SHELL methodology [12], considering a rolling layer thickness of 50 mm. This procedure leads to the obtaining of the corresponding Tmix as presented in summary form in Table VI.

Briquette Making

For the manufacture in the laboratory of each of the 52 briquettes, the dosing of each material was carried out and for the optimal percentage of asphalt determined in the design of the mixture for each briquette of 1200g in simple bachadas, the above allowed to have a better control regarding the dosing of materials and control in mixing and compacting temperatures, see Figure 3. The aggregates were heated to a temperature higher than that established for the mixture, adding the asphalt and finally combining. Next, the compaction was done with the Marshall hammer giving 75 blows on each face, allowing to cool to room temperature to unmold the next day, take dimensions and determine the initial specific gravity, Gmbi (for cycle 0) according to the standards INV-E-733-13 [9].

Table VI. Tmap weighted average annual temperatures (average, minimum and maximum) and tmix asphalt mixture temperatures obtained for tunja.

WEIGHTED ANNUAL MEDIUM TEMPERATURE	ACRONYM	TMAP Value (°C)	TMIX (° C) FOR THICKNESS 50 MM ASPHALT FOLDER
Weighted average annual temperature	TMAP design	13.3	20.5
Average minimum weighted annual average temperature	TMAPmin abs design	5.1	7.7 (*)
Average maximum weighted annual average temperature	TMAPmax abs design	21.2	32.6 (*)

(*) Working temperatures in experimental phase cycles.



Figure 3. Aggregate dosage



Figure 5. Experimental stage briquettes subjected to minimum freezer temperature

All the briquettes were subjected to daily cycles, to simulate during the day at maximum temperature of the mixture in the oven (32.6°C) (See Figure 4) and during the night the minimum temperature with the freezer (7.7°C) (see Figure 5), each 12-hour phase.



Figure 4. Experimental stage briquettes subjected to maximum oven temperature



Figure 6. Equipment and test Stability and Marshall Flow

Table VII. Number of samples experimental design

DURATION EXPERIMENTAL STAGE			
Number of daily temperature cycles (12h Tmax + 12h Tmin)	Maximum duration for briquettes to cycle	Amount of trial days	Total trial days (includes cycle 0)
120 cycles	120 days = 17 weeks	3 days / week	52 days
NUMBER OF TESTS			
Specific gravity bulk and density of compacted asphalt mixtures INV E-733-13		Stability and flow of hot asphalt mixtures using Marshall INV E-7 equipment	
52 (*)		52 (*)	
AMOUNT OF BRIQUETS			
52 Marshall briquettes 1200 g MDC-19 with asphalt cement AC 80-100			
(*) For specific test day, specific gravity, Stability and flow were determined for one (1) briquette.			

Results and Discussion

The MDC-19 asphalt mix briquettes manufactured in the laboratory were submitted from cycle 0 to a total of 120 daily cycles of temperature variation in the laboratory and three days per week the bulk specific gravity was determined in the laboratory, Stability and flow of the mixture, testing 1 briquette after each determined cycle and keeping the remaining group that continued under the temperature cycles. The dispersions of the data obtained reflect that both the nature in the behavior and the conditioning with increasing temperature cycles generate variation in the parameters of this investigation.

Specific gravity analysis

The results of each of the tests carried out for the determination of the specific gravity bulk performed on the 52 asphalt mixture briquettes during the experimental phase were recorded.

Since the asphalt mixture was closed and the water absorption results in the study mixture in all cases of the experimental phase never exceeded 0.6%, that is, it was less than 2.0% in volume, the specific gravity of the bulk Compacted briquettes were not paraffinized and, therefore, were determined by the method of standard INV-733-13. [9]. The initial bulk specific gravities of all briquettes with the compacted mixture in the laboratory had an arithmetic mean of 2.423, with a standard deviation of 0.012. On the other hand, the specific final bulk gravities (Gmbf) of all the briquettes submitted to the temperature cycles and tested periodically, presented an arithmetic average of 2.428, with a standard deviation σ_n 0.013.

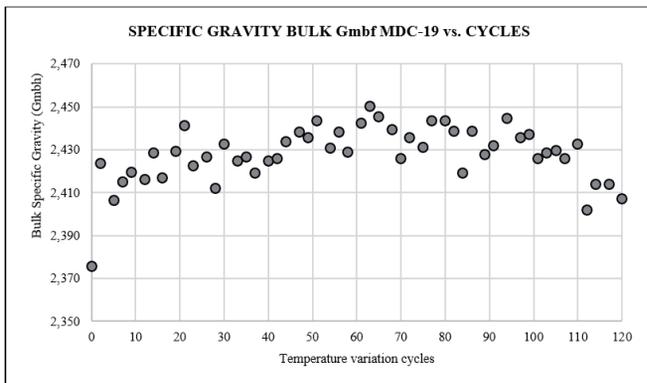


Figure 7. Specific gravity of the MDC-19 asphalt mixture before temperature cycles

Figure 7 shows the variation of specific gravities with respect to temperature cycles.

With the results of the laboratory tests, the graphs were made to visualize the trends of the specific gravity versus the number of temperature cycles, indicating that there is a progressive increase from the beginning of the experimental stage to the 72 +0.8 cycle. %, from cycle 75 to cycle 84 there is a decrease until a zero variation is reached and as of cycle 97 the decrease in severity with respect to the initial one continues, obtaining variations of up to -0.4% for the final cycles (see Figure 4).

It was obtained that by the end of the experimental stage (cycle 120) the mixture presented a decrease in the specific gravity with respect to the beginning of the experimental phase (Cycle 0) of -0.005 unit equivalent to a decrease of -0.2%. During the days corresponding to cycles 0 to cycle 23, the asphalt mixture did not show water absorption; on the other hand, from cycle 26, water absorption values were obtained that vary from 0.2% to 0.6% in the last temperature cycles.

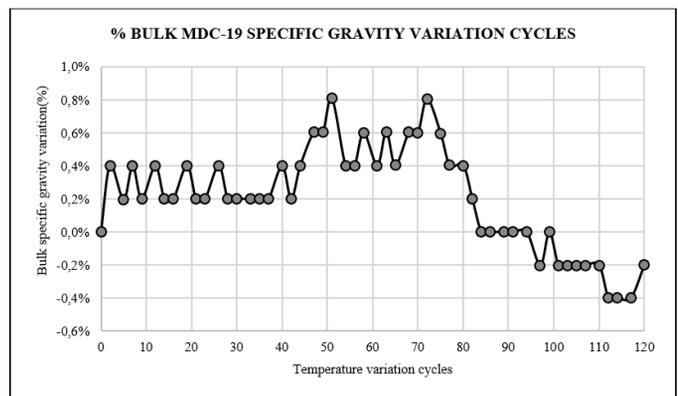


Figure 8. Percentage of variation of the specific gravity bulk Gmb of the asphalt mixture before the temperature cycles

There is a tendency to increase the density in the first cycles, evidenced by the increase in bulk specific gravity values from cycle 2 of temperature variation; In each of the subsequent cycles, there was a difference in oscillating Gb from 0.005 to 0.020 units, corresponding to 0.2% and 0.8% with respect to the initial bulk specific gravity values. From cycle 2 to cycle 84, specific gravity values higher than those originally presented by briquettes were obtained, observing a behavior with a tendency to increase in

the study parameter from the first temperature cycles to which the all briquettes.

Towards the middle part of the experimental stage, precisely for cycle 63, the asphalt mix presented the highest bulk specific gravity in the entire series of tests, with a value of 2.450. The evidenced increases in bulk specific gravity values from cycle 2 to cycle 84 could indicate an improvement in the performance of the asphalt mixture, although from that cycle until cycle 120, a decrease in the density of the mix with respect to the initial. The observed decreases in the specific gravity of the asphalt mixture may be caused by the expansion of the mixture during periods of maximum temperature and therefore, leading to increases in air voids due to temperature cycles [13], [14] and generating an increase in the percentages of water absorption for the last cycles.

Stability and flow analysis

The results of each of the tests performed for the Stability and Flow determination performed on 52 asphalt mix briquettes were recorded, with the verification of the parameters [10].

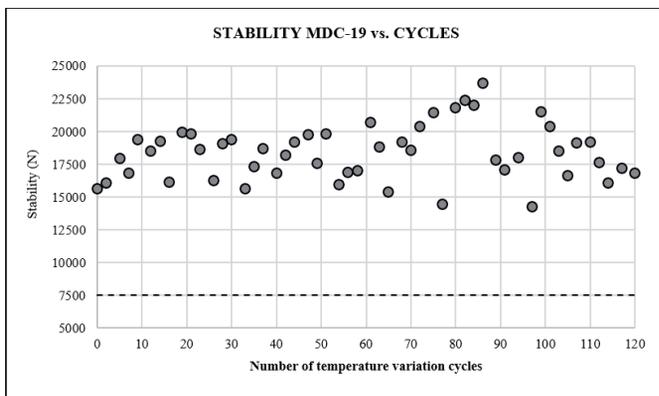


Figure 9. Variation Stability of the MDC-19 mixture with respect to the daily cycles of ambient temperature

It was observed that the mixture maintained the values of stability, flow and Stability / Flow ratio, within the parameters of article 450 INVIAS - 2013 from cycle 0 to cycle 26; as of cycle 28 the mixture does not meet the flow parameters or stability / flow ratio, although for certain cycles (40, 42, 44, 49, 65, 89, 91, 94, 97, 103, 110 to 120) the mix again meets all the parameters.

The previous trend is due to the fact that continuous

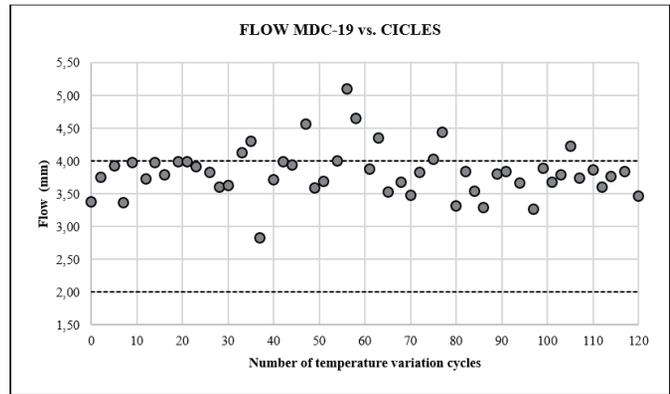


Figure 10. Variation of the MDC-19 mixture flow with respect to daily ambient temperature cycles

temperature changes in the asphalt mix cause the flow to increase by exceeding the verification parameters by up to 1 mm, this is related to the increase in water absorption values. In the cycles in which the flow is increased, the stability / flow ratio decreases, which is justified by the effect of the aging of asphalt cement by oxidation in the face of temperature changes to which the asphalt mixture is exposed [15] - [16]. Similarly, it occurs with the Stability / Flow ratio, since for some cycles the asphalt mixture has increased resistance values, but with low deformations caused by the rigidity of the mixture. See Figure 11.

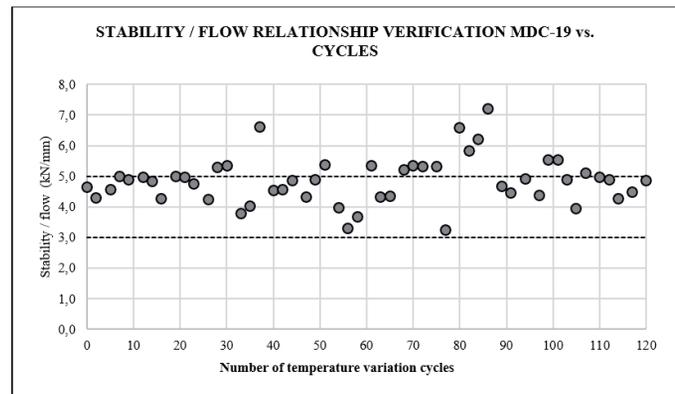


Figure 11. Verification of the Stability / Flow Ratio parameter for the MDC-19 mixture under the daily ambient temperature cycles

Conclusions

From the analysis of temperatures obtained from the registration series of the IDEAM Meteorological Station, it was possible to confirm that there is a significant variation in the ambient temperatures to which the pavements are subjected daily in the city of Tunja. In the registry data series, it was found that, in the period from January 2000 to December 2016,

absolute minimum ambient temperatures of -0.6°C and absolute maximum ambient temperatures of 25.4°C have been sporadically presented and, that the weighted minimum and maximum weighted average ambient temperatures are respectively 5.1°C and 21.2°C , which are transmitted to the rolling layer of a 50 mm thick asphalt mixture, until an effective temperature of the mixture is obtained (T_{mix}) of 7.7°C and 32.6°C , in each case for the definition of daily temperature cycles.

The materials used (stone aggregates and asphalt cement CA 80-100) and the MDC-19 hot dense asphalt mixture designed and manufactured in the laboratory for this investigation, meet the requirements of INVIAS - 13 for NT2 transit level and the typical conditions of the city of Tunja.

The variations that occur daily in the ambient temperature for the city of Tunja, have an influence on the density of the MDC-19 type INVIAS asphalt mixture causing this parameter to increase as it is subjected to temperature cycles, but it reaches a point where this property shows a decrease towards the end of the stage of exposure of the samples to the cycles. The asphalt mixture presented an increase in water absorption.

From the point of view of resistance to deformation, the MDC-19 asphalt mixture did not show variations that would affect compliance with the parameter established by INVIAS during the 120 temperature cycles analyzed. However, for the briquettes subjected to temperature cycles after 28 days, a panorama was evident in which the flow criteria and / or stability and flow ratio were not met, mainly due to the stiffness of the asphalt mixture.

The evaluation of the behavior of an asphalt mixture exposed to cycles of temperature variation in the laboratory that simulate local daily conditions, allows to have a point of comparison to determine the relationship between the increase of said cycles and density, which finally allow us to deduce that the Ambient temperature variation is a factor that generates some effect on the performance of the mixture. This consideration should be taken into account when designing an asphalt mixture, since

generally weighted average temperatures are taken into account and not the effect of maximum temperatures and minimum temperatures to which these materials will be subjected daily throughout of pavement life.

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